



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4039-043

Job Sheet 174526



Part No: D4039-043

Job Qty: 2 ea

Part Name: Aft Bracket Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 3/16/18

Job Tracking No:

Due Date: 4/12/18

Created By: Michelle Gagnon-Donovan

Type: SOLD

Description:

Note: DWG REV C IPP RevA: new issue DD 09.12.15 verified by:EC IPP REV B:AS PER ECN 10-563 10-09-28 JLM
VERIFIED BY:DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea	4/12/18	4/12/18	0.00	0.00	Start Up Small Fab-3	sl	APR 25 2018
100	Small Fab	2 pcs	4/12/18	4/12/18	0.00	0.31	Small Fab-5		
110	QC	2 pcs	4/12/18	4/12/18	0.00	0.00	QC5		
120	Packaging	2 pcs	4/12/18	4/12/18	0.00	0.00	Packaging3-2	ST 477	MAY 01 2018
130	QC21-SA	2 Ea	4/12/18	4/12/18	0.00	0.00	QC21		MAY 02 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D2690-6	Lanyard	2 Ea (1 ea)	100-Small Fab	5049462
D4039-3	Aft Bracket	2 Ea (1 ea)	100-Small Fab	5064047
MS17984-C416	Quick Release Pin	2 Ea (1 ea)	100-Small Fab	5057228
MS21042L3	Nut	2 Ea (1 ea)	100-Small Fab	5038764
MS27039-1-11	Screw	2 Ea (1 ea)	100-Small Fab	FM138326-83
NAS1149D0363J	Washer	6 Ea (3 ea)	100-Small Fab	5015269

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Small Fab	D2690-6	2	87	0
	D4039-3	2	0	0
	MS17984-C416	2	2	0
	MS21042L3	2	2,865	0
	MS27039-1-11	2	291	0
	NAS1149D0363J	6	3,156	0

Part Specifications

Specifications could not be found.

Plex 3/16/18 2:23 PM Dart.Gagnon.Michelle



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Container View (Active) - Master Unit Containers

Master Unit No	Container No	Part No	Part Name	From Container	Current Location	Quantity
002811	S065168	D2690-6	Lanyard	S049462	ST009	2
002811	S065169	MS17984-C416	Quick Release Pin	S057528	OVER005	2
002811	S065170	MS21042L3	Nut	S038764	ST303	2
002811	S065171	MS27039-1-11	Screw	FM138326.83	ST280	2
002811	S065172	NAS1149D0363J	Washer	S015269	ST263	6

Note: Ad hoc query view of Part.dbo.Container where Container.Active = 1.

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D4039-2



Container No: S067253



Part: D4039-043

Job No: 174526

Serial No/Batch: S067253

Revision:

Inspector:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL : 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 05/01/18



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Container View (Active) - Master Unit Containers

Master Unit No	Container No	Part No	Part Name	From Container	Current Location	Quantity
002811	S064047	D4039-3	Aft Bracket	S064044	ST477	2
002811	S065169	MS17984-C416	Quick Release Pin	S057528	OVER005	2
002811	S065170	MS21042L3	Nut	S038764	ST303	2
002811	S065171	MS27039-1-11	Screw	FM138326.83	ST280	2
002811	S065172	NAS1149D0363J	Washer	S015269	ST263	6

Note: Ad hoc query view of Part.dbo.Container where Container.Active = 1.

Plex 5/1/18 10:00 AM dart.quirion.sonia